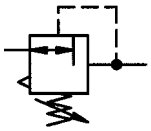
Precision pressure regulator

- Pneumatic remote contr
- High relieving capaci

637.603

G 1/2

External pilot regulator 637.92 to 637.94
Control range 0.05 to 7 bar (max. 10 bar)



Characteristics

Order No.	637.603
Port	**1/2**
Relief port	G 3/8
Control air port	G 1/8
Pressure gauge port	G 1/4
Medium	**Compressed air, filtered 0.01 µm, oil-free**
Type of construction	Diaphragm pressure regulator with self-relieving design
Max. input pressure p_1	16 bar
Max. pilot pressure	10 bar; **7 bar recommended**
Own air consumption at input pressure	**< 6 l/min** p_1 = 16 bar
Mounting position	Any / **note direction of arrow**
Mounting type	Panel mounting, hole ∅20.5
Medium temperature Ambient temperature	-35 to 60 °C -35 to 60 °C
Weight [g]	1500

Description

- Double nipples (G1/4) required for block mounting with other devices
- Pressure setting can be locked with lock nut
- Flow direction indicated by arrows
- **Entry in direction of arrow**
- Pressure gauge **not** included, can be mounted at both ends
- Panel mounting with nut on cover
- Wall mounting with mounting bracket on body

Operation

- The regulator is only allowed to be operated with micro-filtered air (filter rating 0.01 µm) (Section 1)

Materials

Part	Material
Head piece (body)	Zinc - Z 410
Control diaphragm	Z 410-NBR-stainless steel
Pilot diaphragm	NBR-brass
Fixed restrictor	Stainless steel
Valve cone, cmpl.	NBR-brass
Counter-pressure spring	Stainless steel
Bottom screw	Brass-NBR

Applications

Precision regulator for use in open and closed-loop control systems in process engineering, the chemical industry, mineral oil production and refining, metallurgy, the paper industry, etc.

Accessories

Designation	Order No.
Mounting bracket	H 822
Panel nut	252 R

Main spare parts

No spare parts can be supplied.

Regulator 637.603 is only allowed to be opened and repaired in the factory.

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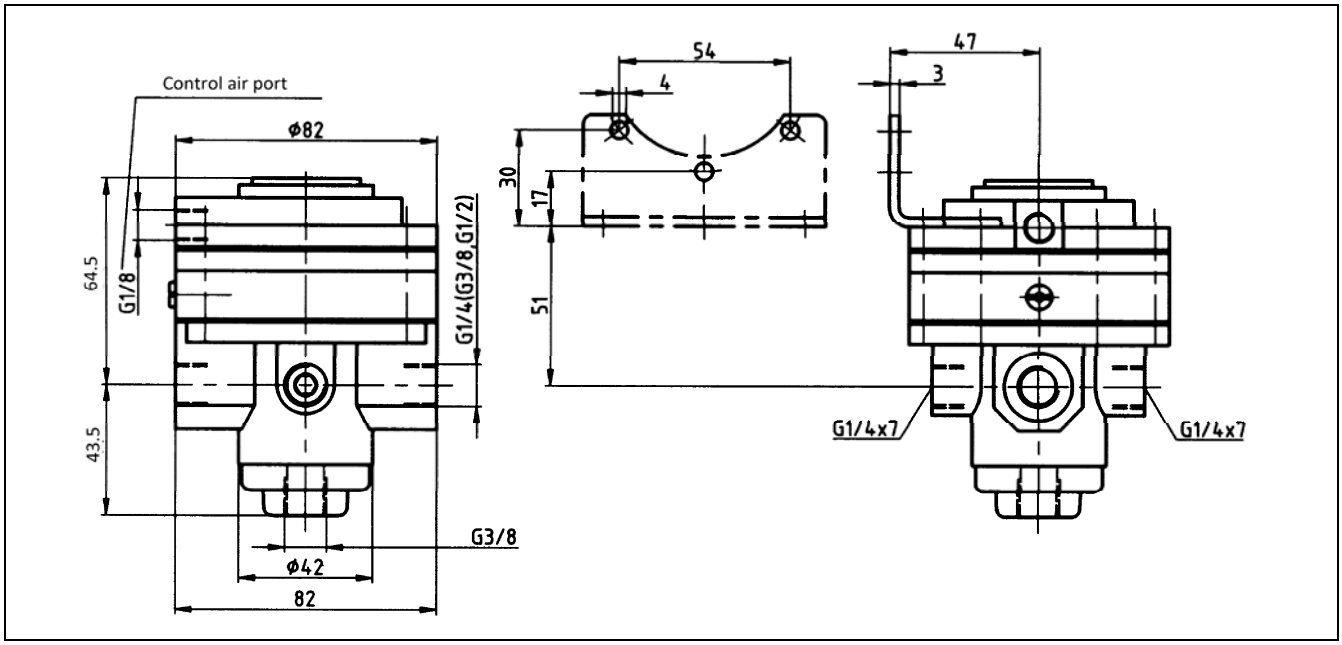
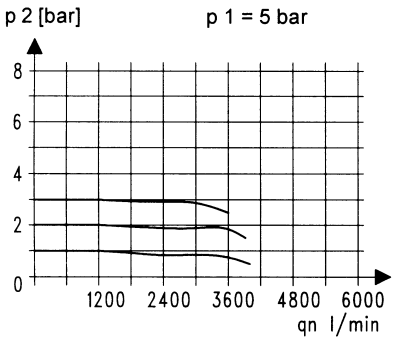
Dimensions [mm]



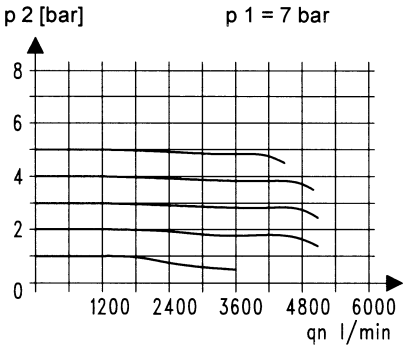
Flow characteristic

0,05 - 3 bar



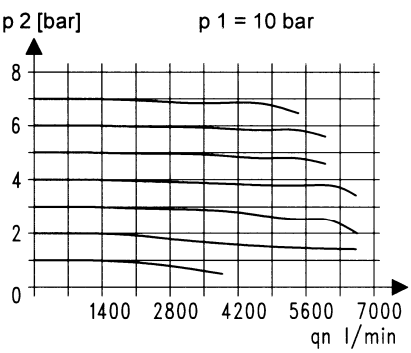
Flow characteristic

0,05 - 5 bar



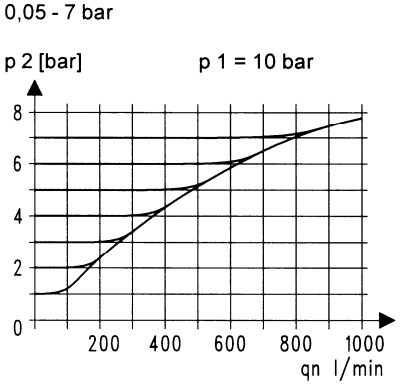
Flow characteristic

0,05 - 7 bar



Relief characteristic

0,05 - 7 bar



Hysteresis

Hysteresis of p_2 as a function of rising (falling)
p_1 at a constant draw-off rate QN 20 l/min
Basic setting **(starting point)**: **p_1: 7.0 bar**
p_2: 2.0 bar